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# 460 series chairs by Steelcase

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# 460 series

unique new comfort...  
handsomely-fresh design!



**460-510** Secretarial posture chair. Is she tall or short? Stocky or slim? It doesn't matter! A 460-510 has four posture adjustments so she can enjoy personalized

comfort that helps maintain first-of-the-week alertness all the way through Friday. Chair has easy-rolling ball-bearing casters. Upholstery shown: Kelly Nyron.



**460-610** Armless posture chair. Similar to the 460-510 but slightly larger. The armless design permits complete freedom of movement and is especially useful in areas where space is limited. Four posture adjustments control seat and back heights, back depth and tension. Ball-bearing casters. Upholstered here in Blue-Black Nylonay.



**460-310** Swivel-tilt armless chair. Here's real easy-chair comfort (with businesslike support) for all office personnel. Seat and back tilt as a unit and a quick turn of the under-seat mechanism instantly controls the amount of tilt tension. Seats can be raised a full 3½" and the swivel action is effortless, smooth. As good looking in any of Steelcase's nearly 100 upholstery materials as it is here in Turquoise Nyron.



**460-330** Armless return-swivel side chair. A chair such as this, with its full length back, can promote a relaxed, "get-things-done" atmosphere at the conference table. Chair swivels a full 360°—returns to original position when occupant rises. Floor glides are adjustable. Upholstery shown is Beige Nylonay.

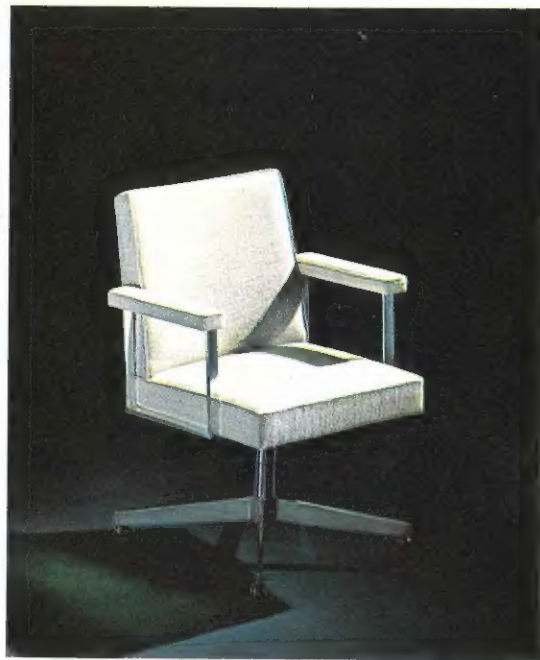
Also available: **460-320** same chair but with full swivel mechanism. **460-410** same chair but with fixed pedestal base.

they're lean, clean  
and contemporary—  
in eleven posture, swivel-tilt,  
return swivel and stationary  
pedestal models—  
for every area of  
the office!

so sittable!

*No matter where you sit—how you sit—or how long you sit in a 460 Series chair, you'll stay comfortable, relaxed and early-morning efficient all day long. How can Steelcase be sure? Because the comfort built into these chairs is different. For instance, the backs are gently contoured . . . shaped to fit the shape of people . . . preventing the tired back feeling that can make you weary all over! And generous cushions of polyurethane over steel flex-band springs provide firm resilient support . . . keep the seat from sagging, squashing or "bottoming out." A 460 Series seat cushion holds its spring to maintain its lean, clean-lined appearance all the years you own the chair!*





**460-311** Swivel-tilt armchair. No temptation to slouch in this full-support chair! The completely enclosed back adds much to an executive's all-day comfort and Steelcase's torsion bar sets seat tension to individual preferences. Illustrated here in Beige Nyloweave.



**460-611** Managerial posture armchair. Busy men and women in management positions can use the additional comfort of upholstered arm rests. (Optional arm rests described in features section.) Four posture adjustments control back depth, back height, seat height and tension. Illustrated in Brown-Black Nyloray upholstery.



**460-411** Fixed pedestal side armchair. A handsome complement to the chair behind the desk, or as reception room seating, to tell visitors how welcome they are! Adjustable stainless steel glides. The Orange Nyloweave upholstery is only one of many, many choices.

Also available: **460-331** same chair but with return swivel base. **460-321** same chair but with full swivel mechanism.

## so contemporary!

*460 Series chairs are sleek and slim . . . with styling as fresh as tomorrow's page on your desk calendar.*

*And, because of their flat seat cushions, they're totally compatible with current architecturally-influenced office interiors.*

*Backs are fully upholstered, and all comfort adjustment mechanisms are either hidden or unobtrusive.*

*Trim, polished aluminum pedestal bases are designed so that swivel spindles are never exposed. And, you can select upholsteries in fabric, vinyl or fabric/vinyl combinations, from Steelcase's wide array of colors—all styled to blend with any decorating theme. Look at the range of colors represented here, for example. And this is only the beginning!*







## so practical!

*As always, Steelcase emphasizes quality in materials, construction, workmanship. Arm uprights are of highest grade steel—thinline bases are of aluminum—with colorful upholstery selected for durability as well as beauty. Subjected to every kind of available test for strength and wear under "use" situations—as well as tests established by G.S.A.—chairs exceeded each test's highest level of qualifications! In your office, 460 chairs will work as hard as the people who sit in them, surpassing your expectations for service and retaining their just-purchased appearance for many years with virtually no maintenance. Certainly, their sensible price makes the 460 Series a most worthwhile investment!*



## unusual features for a most unusual chair!

*If you've ever owned a Steelcase chair, you know that you enjoy a wide range of "fringe benefits"—in terms of styling, beauty, durability . . . plus comfort that is exceptional. In this tradition, 460 Series chairs have been carefully engineered, constructed and upholstered to give you an unexpected variety of superior features—more than you'll find in any other chair at the price!*



### Concealed back adjustment

**A STEELCASE EXCLUSIVE!** Backs on posture chairs raise and lower to five positions at the touch of a button\* concealed at the lower edge of the back. Once the back rest is located at the desired position, release the button and the back will lock into place. Then adjust the tension for desired "give"—set seat depth and height according to body proportions, and you'll be supported and cushioned comfortably throughout the longest working day!

\*Patent applied for



### Fully enclosed backs

**ANOTHER PLUS IN STYLING!** In every 460 model Steelcase wraps beautifully tailored upholstery completely around the backs to conceal supporting uprights. From any viewpoint, they're good looking, clean-lined. Comfortably contoured, backs are latex foam.



here's where 460 comfort begins—  
steel flex-band spring seat construction



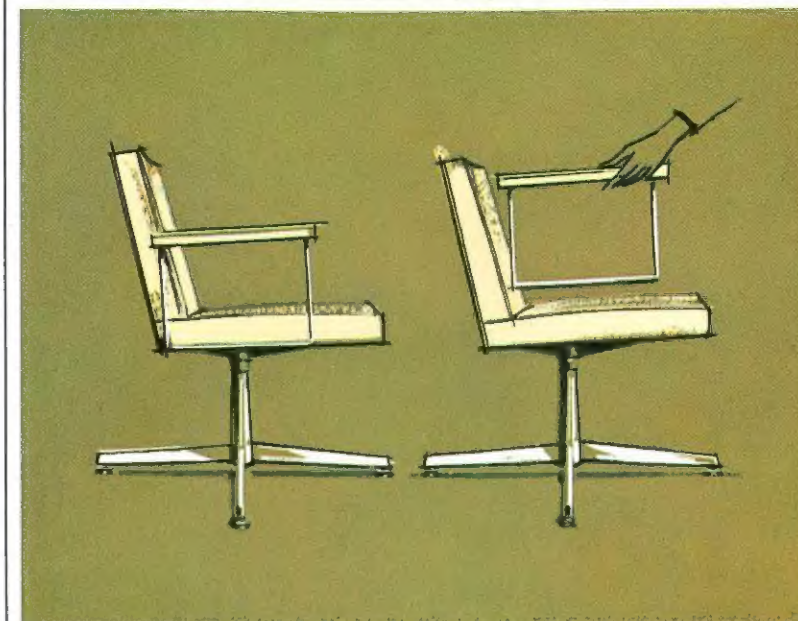
#### Controlled tension

**SIZE DOESN'T MATTER.** Whether you're heavy or light, big or little, it makes no difference . . . you can sit long hours in a 460 chair without squirming. The reason: Steelcase's flex-band steel springs *give* under pressure . . . never "bottom out" . . . and return the instant pressure is released. Coupled with a two-inch thick pad of molded polyurethane foam, the springs maintain the cushion's flat appearance—*indefinitely*.



#### Comfort and control

**POSTURE CHAIR ACTION** — smooth, effortless, no jouncing! Lean forward to work, or back to think or relax, and a 460 Series chair moves easily with you. Nylon bearings prevent metal-to-metal contact and through the years never require lubrication. Four posture adjustments control seat and back heights, back depth and tension. Chair adjusts to individual preferences in seconds.



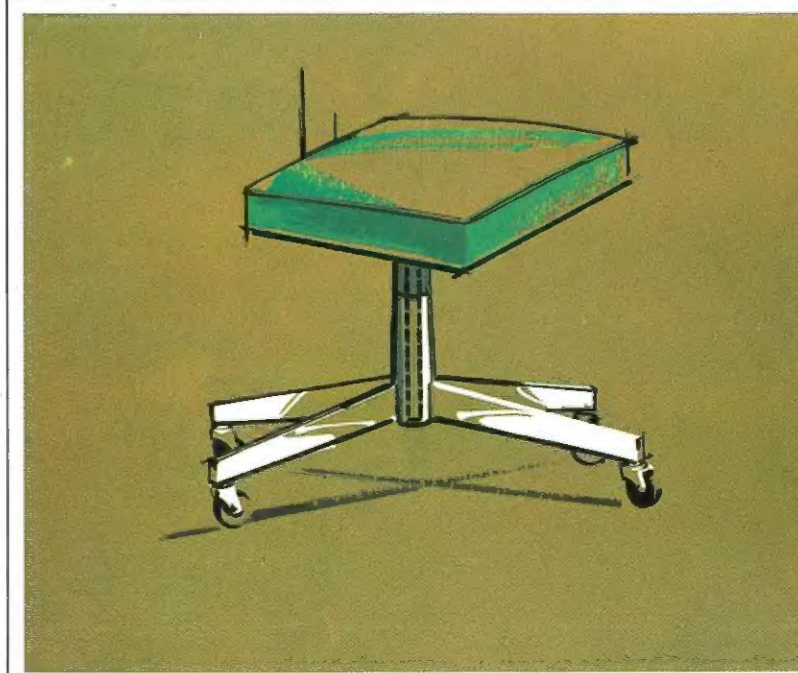
#### Removable arms

**STYLING VERSATILITY!** You're well equipped with 460 Series armchairs. But next week you're holding a large meeting in a general office area—or reassigning some offices—or perhaps you're expanding reception and waiting rooms. Armless chairs seem more suitable. Easy! Each 460 arm upright is attached so that you can remove it in minutes—reattach it when desired. So, change your chairs to suit the occasion! Only 2½" wide, 460 Series uprights are light and graceful in appearance . . . in complete harmony with both cushions and bases and are exceptionally strong to withstand hard, daily use. Uprights, and all outside hardware, finished in brushed or polished chrome.



#### Optional arm rests

**A CHOICE OF THREE** arm rest styles makes good decorating sense! Upholstered arms are standard, but for a slight additional charge Steelcase will substitute genuine oiled walnut or solid black laminate. With upholstery, you can pick up colors of carpeting or draperies; walnut arm rests can match wood-grained desk tops; black plastic can add a decorating accent of its own. Let your good taste decide!



#### "Hidden-spindle" aluminum base

**BEAUTIFULLY NARROW**—to complement the design of the chair. And so carefully engineered that even when the seat is positioned at extremely low levels the spindle doesn't protrude to spoil the slim, graceful lines! Large, smooth-rolling casters make secretarial, posture and managerial models easier to work in; stainless steel glides on side chairs adjust to compensate for uneven floors. Brushed or polished finishes to match arm uprights.





## STEELCASE

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